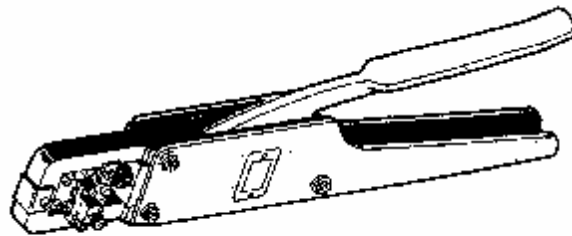


HT207
Handpistol for Mini-PV contacts
User's Guide



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The HT207 is suitable to crimp various Mini-PV contacts in the wire ranges AWG 22-32. The wire ranges are marked A-28-32 and B-22-26.

1. Crimp instructions:

1. Make sure that correct contact will be used in corresponding crimping area of hand tool.
2. Press terminal holder down in the hand tool and bring the holder pins towards the opening for easy insertion (guiding) of contact.
3. Insert terminal with "U" shaped barrels up, onto terminal holder pin until terminal is against pin shoulder (end of holder pin).
4. Release terminal holder and be sure, that terminal is in proper position for crimping.
5. Place wire, stripped to proper length (4 mm,/.160") into barrel of terminal.
6. Close hand tool and hold wire in place.
7. Safety ratchet releases tool after crimping action is completed.
8. Take crimped contact out of the tool.

2. Hand tool maintenance:

1. Check regular crimpers and anvils and if necessary clean or polish these parts.
2. Keep the crimping areas definitely clean.
3. Oil moving parts regularly with thin machine oil.

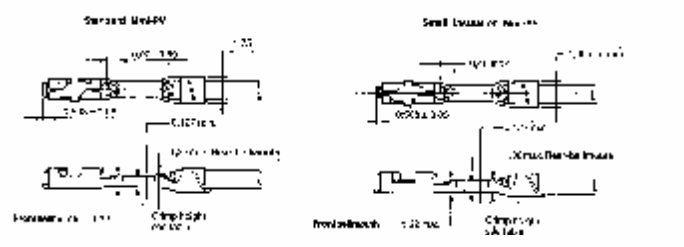
3. Alignment of crimpers and anvils:

Keep the screws of the crimpers and anvils hand tight and close the hand tool. When the hand tool is closed, tighten the screws and the crimpers and anvils aligned.

CAUTION

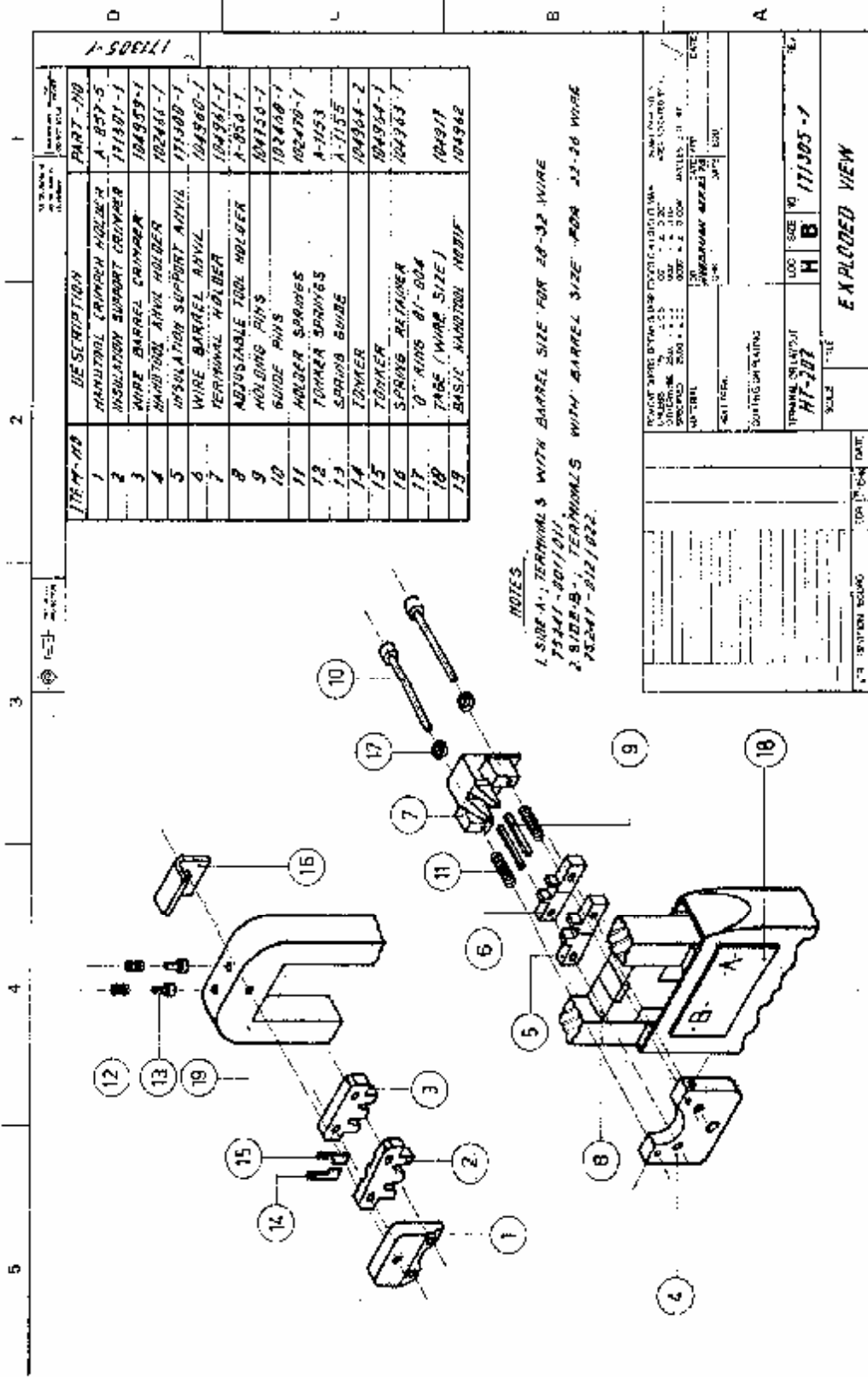
Upper inside of crimpers must always be polished to permit the terminal to get loose.

Övervakning av befästning



Wälldiameter	Completions	Övervaknings	Reinforcement	Standard Metall
10.0	10.0	10.0	10.0	10.0
12.0	12.0	12.0	12.0	12.0
14.0	14.0	14.0	14.0	14.0
16.0	16.0	16.0	16.0	16.0
18.0	18.0	18.0	18.0	18.0

... (Small text describing the table content, likely related to reinforcement and completion details.)



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